



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D2529**Job Sheet 191737****Part No:** D2529**Job Qty:** 500 pcs**Part Name:** Washer**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 3/7/19**Job Tracking No:****Due Date:** 3/15/19**Created By:** Chantal Lavoie**Type:** Stock**Description:****Note:** DWG REV E IPP: C 01.09.18 Added purchasing info CB IPP D 07.07.06 rev E dwg EC**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	500 pcs	3/15/19		0.00	0.00	Purchasing - 1		OP MAR 11 2019
							Purchasing - 2		
							Purchasing - 3		
110	Packaging 2-1 - Receive - B4B	500 pcs	3/15/19		0.00	0.00	Packaging 2 - 1 - B4B		OP MAR 11 2019
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 -		

**Container No:** S161059**Part:** D2529**Job No:** 191737**Serial No/Batch:** S161059**Revision:****Inspector:****Exp Date:****Instructions:****Date:** 03/11/19

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

					B4B	
					Packaging 2 - 21 - B4B	
					Packaging 2 - 22 - B4B	
					Packaging 2 - 23 - B4B	
					Packaging 2 - 24 - B4B	
					Packaging 2 - 25 - B4B	
					Packaging 2 - 26 - B4B	
					Packaging 2 - 27 - B4B	
					Packaging 2 - 28 - B4B	
					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
120	QC 6	500 pcs	3/15/19	0.00 0.00	QC 6 - 42	
					QC 6 - 9	
					QC 6 - 68	
					QC 6 - 61	
130	Packaging 3-1 - Stock - B4B	500 pcs	3/15/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	

DAS

MAR 12 2019 68
9-89

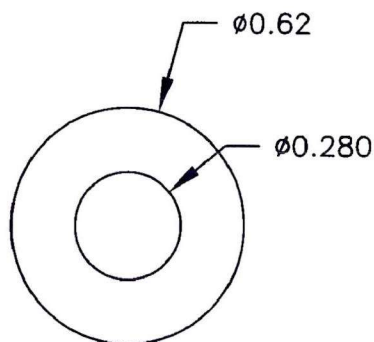
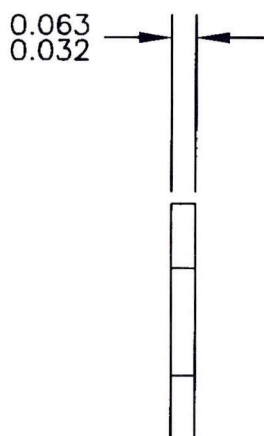
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	SA MAR 13 2019
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140 QC 21 - SA	500 pcs	3/15/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	MAR 13 2019
				QC 21 - SA - 53	
Part Op 100 - (Purchasing) Issue P/O: 42826 Possible Supplier: Main Ind, P/N: PFS FW14S1 Descriptions: 110 - (Receive & Inspect for Damage & Mat'l Certs) Ensure Material Release Note is attached 120 - (QC6- All purchased or subcontracted products) 130 - (Identify as per dwg & Stock Location: _____) 140 - (QC21- Final inspection - Work Order Release) Possible Supplier: Main Industrial, P/N: PFS FW14S1					
X500 DAS 13 9-89 C2 MAR 07 2019					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
PFS-FW14S1	Washer D2529	500 Ea (1 ea)	100-Purchasing	5161051	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Purchasing	PFS-FW14S1	500	0	0	
Part Specifications					
Specifications could not be found.					

 DAS
 70
 9-89

Plex 3/7/19 9:23 AM dart.lavoie.chantal

DART

DESIGN <i>P/H</i>	DRAWN BY <i>P/H</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2529	REV. E SHEET 1 OF 1
DATE 07.04.17		TITLE WASHER	SCALE 2:1
A	95.12.22	NEW ISSUE	
B	96:08:28	ADD SS	
C	97:03:24	RE-DESIGN, CHANGE MATERIAL SPEC.	
D	97.10.14	CHANGE THICKNESS (TSR A144)	
E	07.04.17	UPDATE DRAWING NOTES	

RELEASED
07.06.28 *[Signature]***D2529 WASHER**

- 1) MATERIAL: AISI 303 OR AISI 304/316 STAINLESS STEEL
(REF DART MATERIAL SPEC M303R OR M304R)
- 2) POSSIBLE SUPPLIER: ACKLANDS, P/N: PFS FW14S1
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES 0.005 TO 0.010 MAX

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO042826



Supplier: MAI001-VC
Main Industrial Sales Ltd.
1475, Tessier
Hawkesbury
ON
K6A 3S6 Canada
Phone: 613 632 3595
Fax: 613 632 0262

PO No: PO042826
PO Date: 3/7/19
Due Date: 3/15/19
Purchase Order Revision:
Revision Date:
Ship-To Contact: Phone:

E-MAILED
MAR 07 2019

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 60
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1		PAR2203P-4	20-41270	1/4 NPT Female "T" Fitting	Firmed	-	3/15/19	8 Ea	0 Ea	8 Ea	\$3.94/Ea	\$31.52
2		PAR211P-4	20-41675	1/4 NPT Square Plug	Firmed	-	3/15/19	7 Ea	0 Ea	7 Ea	\$1.18/Ea	\$8.26
3		C2-3-1	0-06TH04	Latch Shaft Du Bearing	Firmed	-	3/15/19	20 pcs	0 pcs	20 pcs	\$0.70/pcs	\$14.00
4		C10-10-3	SF-2028-10	Actuator Bushing	Firmed	-	3/15/19	10 pcs	0 pcs	10 pcs	\$2.00/pcs	\$20.00
5	191737	PFS-FW14S1		Washer D2529 : AS PER DWG D2529 REV. E	Firmed	-	3/15/19	500 Ea	0 Ea	500 Ea	\$0.027/Ea	\$13.50
Grand Total:												\$87.28



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Canada

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PURCHASE ORDER

PO042826



Order Notes

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A016 PERSONNEL QUALIFICATION

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A032 DOCUMENT SPECIAL REQUIREMENTS

A033 STATEMENT OF CONFORMITY/TEST RECORDS FOR NAS, AN and MS FASTENERS

A040 NOTIFICATION OF QUALITY ESCAPE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENTS

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 3/7/19 9:25 AM dart.lavoie.chantal

MAIN INDUSTRIAL SALES LTD.

1475 TESSIER ST.
HAWKESBURY ON K6A 3S6
Phone: (613) 632-3595 Ext. Fax: (613) 632-0262
sales@mainindustrialsales.com

Packing Slip

DATE March 07, 2019
NUMBER 0000233310
CUSTOMER NO. DART

BILL TO:

DART AEROSPACE LTD.
1270 ABERDEEN ST.
HAWKESBURY ON K6A 1K7

SHIP TO:

DART AEROSPACE LTD.
1270 ABERDEEN ST.
HAWKESBURY ON K6A 1K7

(613) 632-5200 Ext.

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P.O. NUMBER	SALESPERSON	ORDER DATE	REQ. DATE	ORDER NUMBER	
042826		07-Mar-19		0000233310	
F.O.B.	SHIP VIA		TERMS		
F.O.B. value	OUR TRUCK / LOCAL		NET 30 DAYS		
PART NUMBER DESCRIPTION		UOM	QUANTITY REQ. SHIPPED B.O.		
20-41270 1/4 (F) NPT TEE FITTING		EA	8	8	
20-41675 1/4(M)NPT SQUARE HEAD PIPE PLUG		EA	7	7	
0-06TH04 DRY-SLIDE BUSHING		EA	20		20
5 A 7 JOURS DE LIVRAISON					
1-SF202810 5/8 X 7/8 X 5/8 OILITE FLANGED BUSHING		EA	10		10
5 A 7 JOURS DE LIVRAISON					
0-14FWSS 1/4 18-8 FLAT WASHER		EA	500	500 495	